

Date: Wednesday, 9/12/2007 12:13:46 PM  
 User: Kim Johnston

## Process Sheet

SPLIT

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: GROMET	
Job Number	: 34611-1				
Estimate Number	: 12820		Part Number	: D36192	
P.O. Number	: N/A		Drawing Number	: D3619 REV A	
This Issue	: 9/12/2007 S.O. No. : N/A		Project Number	: N/A	
Prsht Rev.	: NC		Drawing Revision	: A	
First Issue	: N/A		Material	: N/A	
Previous Rev	: 32128		Due Date	: 9/19/2007	
Written By			Qty:	15	
Checked & Approved By			Um:	Each	
Comment	: Est Rev A New Issue 07-04-09 JLM				

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	9610K18	GROMMET
Comment: Qty.: 1.0000 Each(s)/Unit Total : 20.0000 Each(s) GROMMET		
2.0	PG	PURCHASING
Comment: Issue P/O: 4577 Purchase Part Number: 9610K18 Supplier: MC MASTER CARR Certificate of conformity is required		
3.0	PACKAGING 1	PACKAGING RESOURCE #1
Comment: PACKAGING RESOURCE #1 Receive & Inspect For Transit Damage Ensure material certification is attached		
4.0	QC6	DIMENSIONAL CHECK
Comment: DIMENSIONAL CHECK		
5.0	PACKAGING 1	PACKAGING RESOURCE #1
Comment: PACKAGING RESOURCE #1 ****Remove supplier paperwork from box.***** Identify and Stock Location: 510		



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Drawing Name: GROMET

Job Number: 34611

Part Number: D36192

Job Numbe :



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



(15)

Comment: FINAL INSPECTION/W/O RELEASE

09/10/18

Job Completion



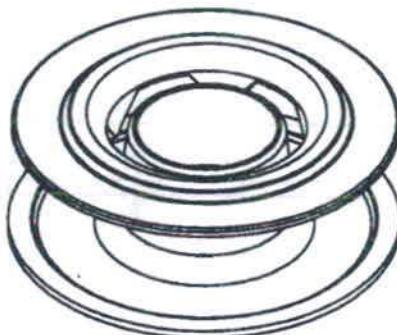
u 09/10/18





DESIGN <i>CE</i>	DRAWN BY <i>CE</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
CHECKED <i>PH</i>	APPROVED <i>✓</i>	DRAWING NO. D3619	REV. A	SHEET 1 OF 1
DATE 07.03.26		TITLE GROMMET	SCALE NTS	
REV A	DATE 07.03.26	DESCRIPTION NEW ISSUE		

## SPECIFICATION CONTROL DRAWING



RELEASED  
07 04 02 *✓*

**D3619-X GROMMET,**  
WHERE X REPRESENTS THE GROMMET TRADE SIZE

DART P/N	TRADE SIZE	DESCRIPTION	HOLE SIZE	MAX. MTL THICKNESS	MCMASTER CARR P/N
D3619-0	0	BRASS GROMMET W/ TEETH	1/4	0.110	9610K16
D3619-1	1	BRASS GROMMET W/ TEETH	9/32	0.120	9610K17
D3619-2	2	BRASS GROMMET W/ TEETH	3/8	0.150	9610K18
D3619-3	3	BRASS GROMMET W/ TEETH	7/16	0.230	9610K19
D3619-4	4	BRASS GROMMET W/ TEETH	1/2	0.300	9610K21

NOTES:

1) PURCHASE INFO: MCMASTER-CARR P/N'S INCLUDE THE FOLLOWING:

48 GROMMETS FOR SIZE 0 & 1,  
24 GROMMETS FOR SIZE 2, 3 & 4,  
D3619-XT1 HOLE PUNCH,  
D3619-XT2 STRIKER BLOCK,  
D3619-XT3 PUNCH AND  
D3619-XT4 DIE

2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

3) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. *34611*



DART AEROSPACE LTD  
1270 ABERDEEN ST  
HAWKESBURY ON  
MAIN FINISHED GOODS LOCATION

K6A 1

YOUR PURCHASE  
ORDER NUMBER  
P000004577

Today's Date: 9/25/07

MCMASTER-CARR  
280 AURORA INDUSTRIAL PKWY  
AURORA OH 44202  
IF THERE ARE ANY QUESTIONS ABOUT THIS  
SHIPMENT CONTACT OUR SALES DEPARTMENT  
(330)995-5500

PAGE  
1  
MCM NUMBER  
8719065-01

Warehouse Location	McMaster Carr Part Number	Fill Quantity	Item Description	Your Line	Your Order	This Shipment
2- 41-0 06-79	9610 K18 S/O REC	15 EA	MILITARY SPECIFICATION BRASS GROMMET KIT WITH TEETH, TRADE SIZE 2, 24 GROMMETS, 3/8" HOLE SZ 17  This shipment completes the backorder for this item	3	20 EA	15

